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**Membrane Bioreactor (MBR) for the Removal  
of Emerging Contaminants from  
Municipal Wastewater and its  
Viability of Integrating Advanced  
Oxidation Processes**

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# Water scarcity



- Global issue!!
- About 2 billion people worldwide experience high water stress
- About 3 billion people experience severe water crisis at least one month of a year
- More than 5 billion people will face water shortage by 2050<sup>1</sup>.



Rapid population growth



Urbanization



Socio-economic growth



Climate change



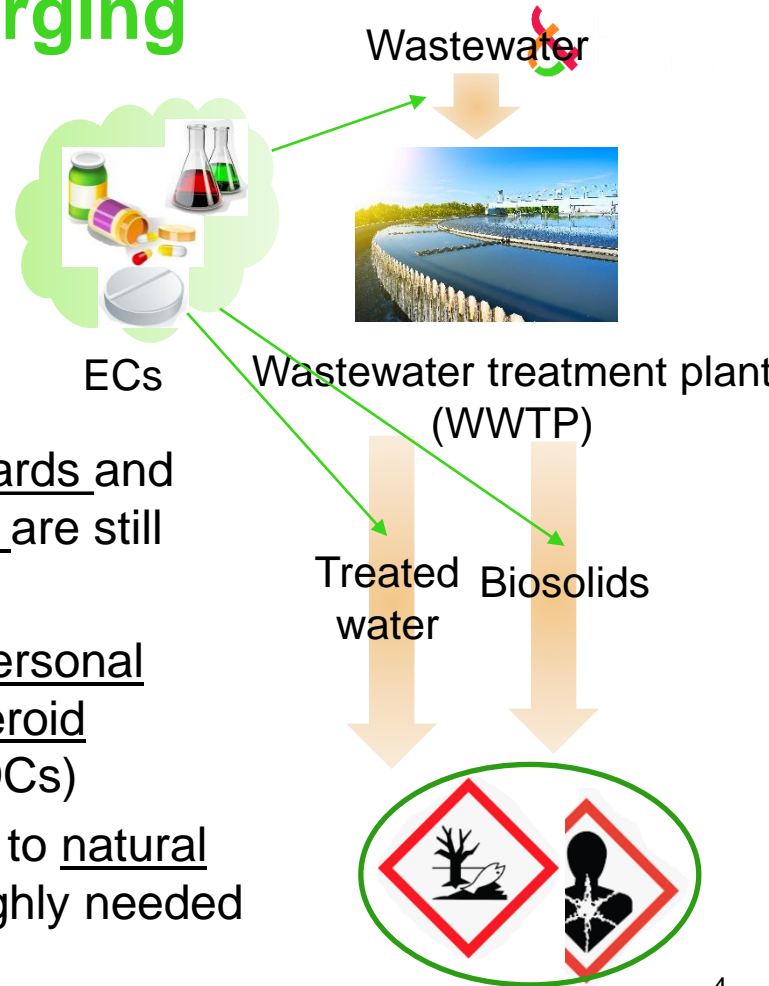
(WRI 2015)

<sup>1</sup> World water development report , United Nations 2019

<sup>2</sup> Aqueduct Projected Water Stress Country Rankings, World Resources Institute 2015

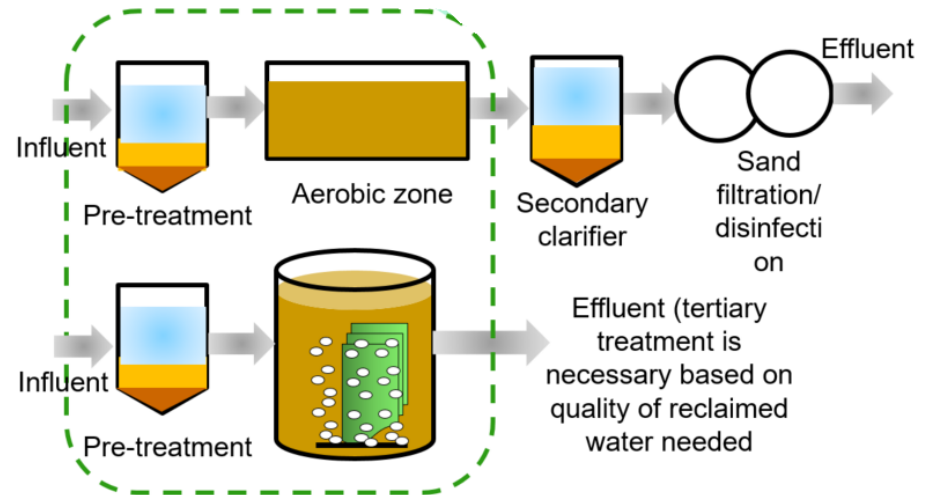
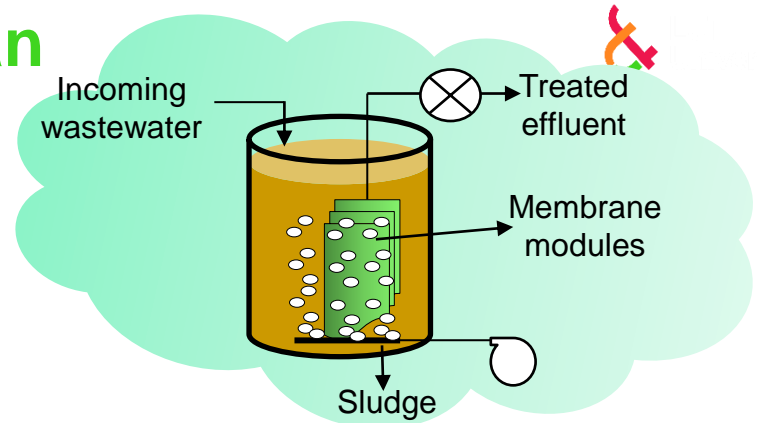
# Municipal wastewater and Emerging contaminants (ECs)

- » Comprised of wastewaters generated from various standpoint domains
- » About 70-130% of municipal freshwater consumption becomes wastewater<sup>1</sup>
- » ECs are new chemicals with no regulatory standards and whose effects on environment and human health are still largely unknown
- » Pharmaceutically active compounds (PhACs), personal care products (PCPs), stimulants, pesticides, steroid hormones, endocrine disrupting compounds (EDCs)
- » To avoid releasing of contaminated wastewaters to natural environment- effective treatment systems are highly needed



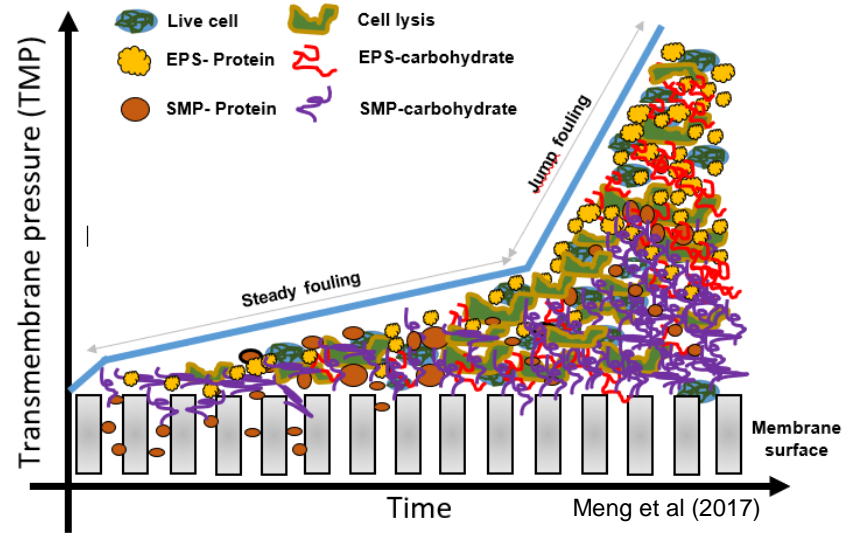
# Membrane bioreactor (MBR) as an Advanced wastewater treatment:

- » Combination of biological treatment and membrane filtration system
- » High quality effluent, less sludge production, low-demand of tertiary treatment and less space requirement
- » The global MBR market was about 2 billion in 2018 and expected to reach 3.8 billion by 2023.
- » Dramatic reductions in the membrane cost (1/10) over the last two decades



# Membrane fouling: a big challenge in MBR operation

- Inevitable phenomena- major bottleneck!
- Very complex process- possible deposition of organic, inorganic and biological compounds on/in the membrane surface - deteriorates membrane permeability
- Fouling mitigation requires intensive energy and chemicals
- About 50-70% of OPEX is attributed to physical fouling controlling in MBRs



# Integrated MBR-Advanced oxidation processes (AOPs) concept in wastewater treatment



- For high grade effluent quality
- AOPs involve aqueous phase oxidation of ECs by *in-situ* generated powerful reactive species, e.g., hydroxyl radicals
- MBRs offer solids and turbidity free water- gives high technical flexibility to be integrated with AOPs
- Electrochemical, photochemical, ozonation, Fenton or sonochemical processes.

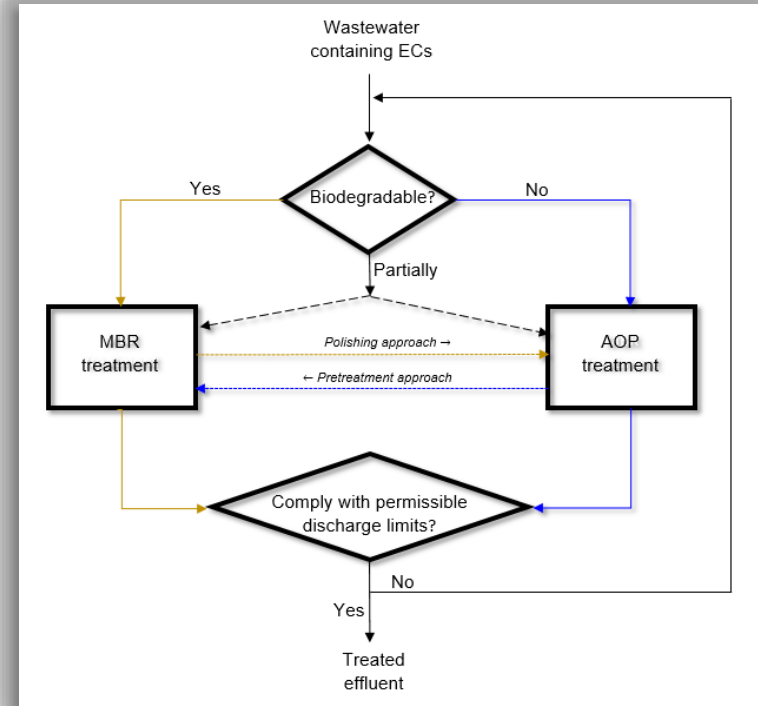


Fig. Decision tree for MBR-AOP integration concept

# Results

## » Assessment of MBR performance at different operating conditions

- A pilot-scale aerobic submerged MBR was operated for more than 200 days, including Nordic cold periods ( $< 10^{\circ}\text{C}$ ) and varying solid retention times

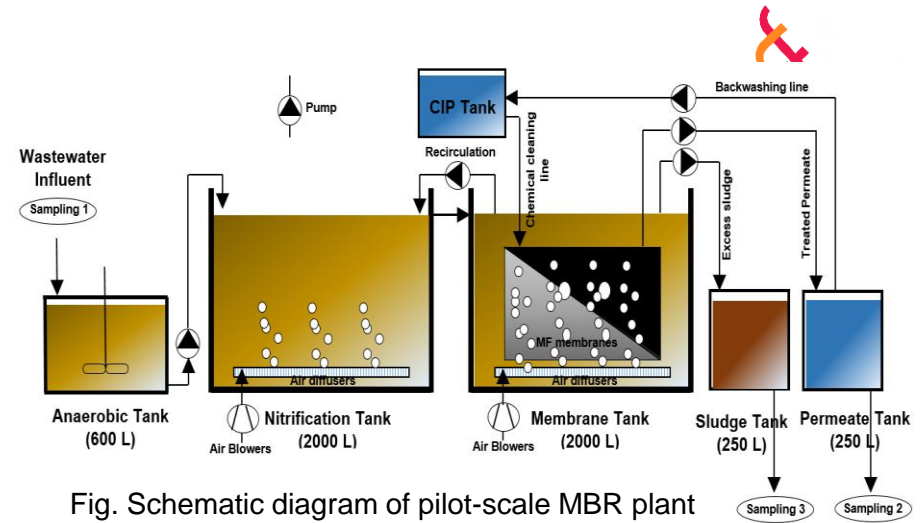


Fig. Schematic diagram of pilot-scale MBR plant

Parameter	Units	Values			
		Paper I	Paper II	Paper III	Paper IV
Hydraulic retention time (HRT)	Hours	35	40-45	40-45	40-45
Sludge retention time (SRT)	Days	25 - 30	60 and 21	55-60	55-60
Avg. Flux ( Continuous)	$\text{L m}^{-2} \text{h}^{-1}$	7.80	4-6	4-6	4-6
MLSS concentration	$\text{mg L}^{-1}$	5300 - 9800	8550 and 3748	5000-8000	5000-8000
F/M ratio	$\text{kg COD (kg MLSS. d)}^{-1}$	0.02 – 0.05	0.027 and 0.09	0.02 – 0.09	0.02 – 0.09
Aeration intensity	$\text{m}^{-3} \text{m}^{-2} \text{h}^{-1}$	0.4 – 0.6	0.2	0.2 -0.23	0.2 -0.23
Sludge temperature	$^{\circ}\text{C}$	6.5 - 21	$19 \pm 2$	15-22	15-22
pH	Unitless	6.6 – 7.3	6-7.4	6-8	6-8
Suction cycle	Minutes	9-ON/1-OFF	9-ON/1-OFF	9-ON/1-OFF	9-ON/1-OFF

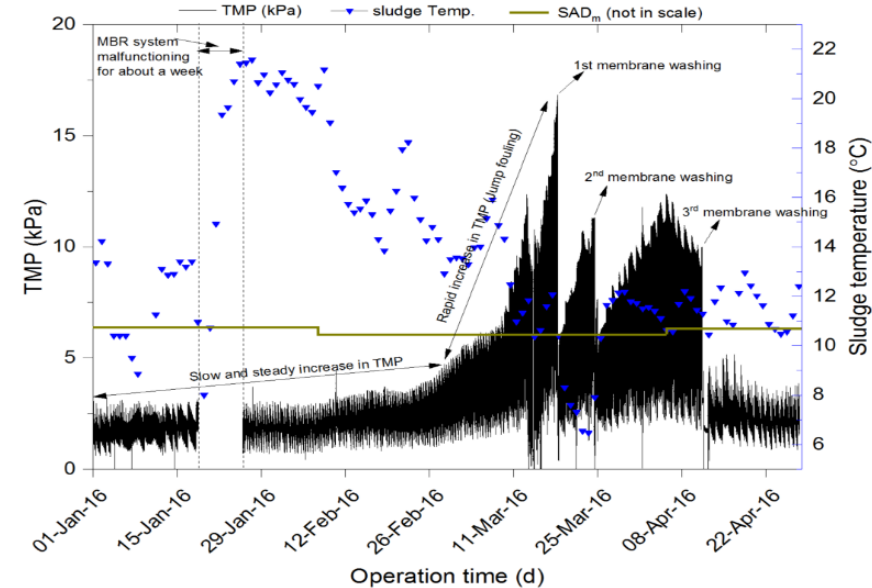


# Results



## » Assessment of MBR performance Nordic cold conditions

- Significant membrane permeability reduction (~75%) - at low temperatures (7-10°C). However;
- Consistently high removal of organics, nutrients and solids.
- High reductions of pathogens, e.g., human enteric viruses (NoV GII > NoV GI > AdV) and faecal indicators (*E-coli* and enterococcus)
- Relatively high heavy metals removal, which meets EU and WHO guidelines

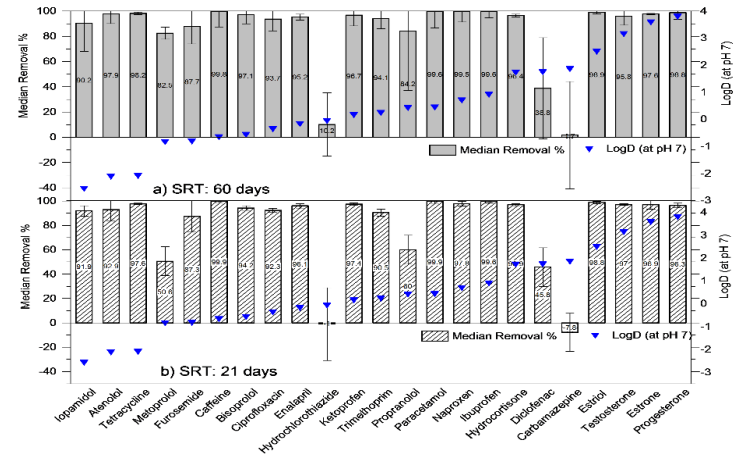
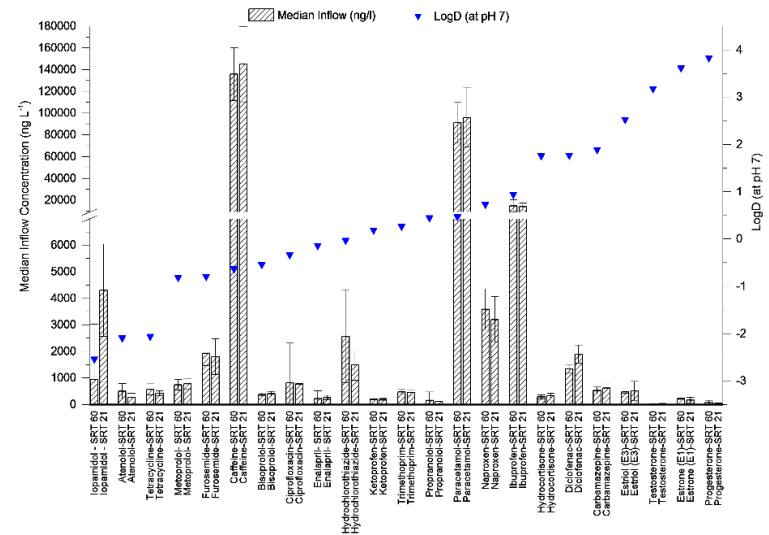


<https://doi.org/10.1016/j.scitotenv.2016.11.122>

# Results

## Assessment of the performance of MBR at different solid retention times

- Removal and fate of 23 diverse ECs were studied at different operational solid retention times (SRTs): 21 days and 60 days.
- Large Variations in removal efficiencies of ECs were observed (non-removal to > 99.9%)- MBR is not the optimal solution!
- Physico-chemical (pKa, logD, log K<sub>d</sub>) and molecular properties of ECs and plant operating conditions - greatly influence ECs removal in MBR
- Major mechanism of ECs removal: biotransformation and biosorption



# Results



- » Integration assessment-  
Electrochemical oxidation (ECO) for treating/polishing MBR effluent:
- Model EC compound: Carbamazepine (CBZ)
- Novel MMO electrode: Ti/Ta<sub>2</sub>O<sub>5</sub>-SnO<sub>2</sub>
- As prepared electrodes were characterized using SEM, AFM, CV etc.

Carbamazepine

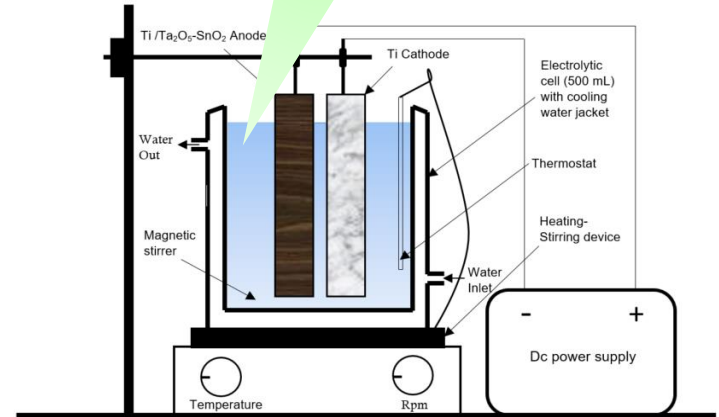
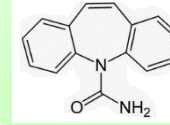


Fig. Experimental set-up for electrochemical oxidation.

# Results



## » Integration assessment- Electrochemical oxidation (ECO) for treating/polishing MBR effluent:

- Operating parameters, such as current density, initial ECs concentration, pH, temperature - effecting CBZ degradation efficiency, were studied in aqueous solution.
- Optimized condition of current density =  $9 \text{ mA cm}^{-2}$ ; pH = 6; T =  $11 \pm 1 \text{ }^\circ\text{C}$  was applied to real MBR effluent

Table : Removal of CBZ in real MBR effluent by using Ti/Ta2O5-SnO2 electrode.

Parameter	Initial concentration in MBR effluent	Final concentration after 8 h of electrolysis	Electrolyte	Removal (%)	EC (kWh m <sup>-3</sup> )
Carbamazepine ( $\mu\text{g L}^{-1}$ )	$10.75 \pm 0.35$	< 0.07 (LOD)*	No electrolyte	>99.99	109.4
		< 0.07 (LOD)*	0.1 M Na <sub>2</sub> SO <sub>4</sub>	>99.99	57.2

<http://dx.doi.org/10.1016/j.apcatb.2017.09.017>

# Results



## ➤ Integration assessment- Photochemical oxidation (PCO) for treating/polishing MBR effluent:

- Model compounds: CBZ and diclofenac (DCF)- not efficiently removed in MBR
- Heterojunction photocatalyst: Ag<sub>2</sub>O/TiO<sub>2</sub>(P-25) composite is used
- Operating parameters were optimized both in aqueous (DW) and real MBR effluent (RME) matrices

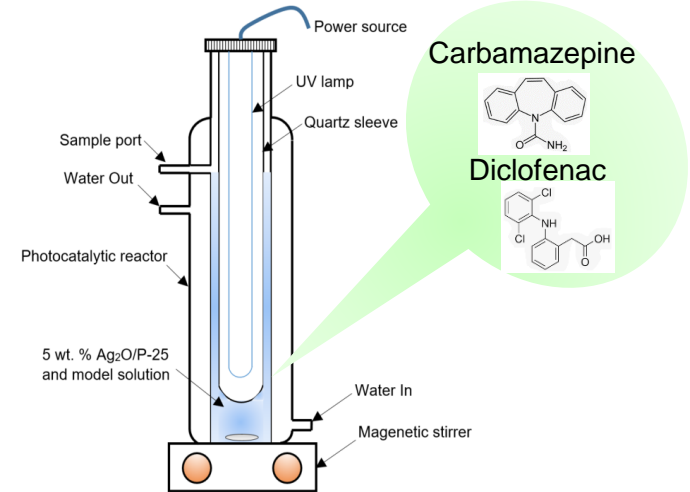


Fig. Experimental set-up for photocatalytic oxidation

# Results



## » Integration assessment- Photochemical oxidation (PCO) for treating/polishing MBR effluent:

- About 90% ECs degradation under optimized catalyst dosage in both the matrices
- About 2-fold catalyst dosage was required in RME matrix than in DW matrix to achieve same level of ECs removal
- Mineralization rate of about 55 to 65% for both the compounds in different matrices.

**Table :** Removal rates (%  $\pm$ SD) of ECs under the varying catalyst dosages and the extent of mineralization (%) in two different water matrices.

Solution Matrices	Target Pollutants	Catalyst concentration (g L <sup>-1</sup> )	Removal efficiency (%)	Mineralization (%)
ECs in deionized water (DW)	CBZ	0.2	80.40 $\pm$ 0.5	67.90
		0.4	89.10 $\pm$ 1.5	
		0.6	88.60 $\pm$ 1.4	
		0.8	91.70 $\pm$ 1.5	
		1.0	89.02 $\pm$ 4.7	
	DCF	0.2	87.60 $\pm$ 2.2	64.80
		0.4	93.50 $\pm$ 0.1	
		0.6	93.80 $\pm$ 0.1	
		0.8	93.04 $\pm$ 0.1	
		1.0	93.40 $\pm$ 0.3	
ECs in real MBR effluent (RME)	CBZ	0.4	76.60 $\pm$ 5.2	60.30
		0.6	85.40 $\pm$ 6.5	
		0.8	89.74 $\pm$ 0.4	
		1.0	90.30 $\pm$ 0.4	
		1.2	90.95 $\pm$ 2.3	
	DCF	0.4	86.60 $\pm$ 0.3	55.20
		0.6	90.70 $\pm$ 4.5	
		0.8	88.80 $\pm$ 3.4	
		1.0	90.40 $\pm$ 0.40	
		1.2	92.10 $\pm$ 1.10	

# Conclusion

- » Severe membrane fouling (permeability drop) was observed in MBRs operation in Nordic real cold-water conditions- needs urgent solution!
- » Diverse removal efficiencies of ECs during MBR treatment due to several influencing factors
- » MBR is not the optimal solution for complete remediation of many recalcitrant ECs
- » AOPs, such as ECO and PCO showed promising integration alternatives to achieve complete removal of highly recalcitrant ECs- i.e., enhanced treatment efficiency

# Future research prospects

- » Developing novel integrated processes and materials, such as microalgae cultivation, microbial electrolysis cells, engineered nanoparticle coated membranes etc. – for reduced energy consumption and recovery of value-added products (Nutrients, biofuels, electricity etc.)



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